: MOUNTING BRACKET

: D2581 : D2581 REV A1

: N/A

Date:

Thursday, 26/02/2009 11:40:53 AM

User:

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 46086 : 10604

P.O. Number

This Issue : 26/02/2009

: NC Prsht Rev.

First Issue **Previous Run**

Written By

: // : 45684

S.O. No. :

Type

: SMALL /MED FAB

Drawing Number Project Number

Drawing Name

Part Number

Drawing Revision : A1

Material

: 04/03/2009 **Due Date**

Qty:

32 Um:

Each

Checked & Approved By

Comment

: Est. D 01.07.17

Added info to step 2

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

304/316 0.125 Sheet

M304S11GA

Comment: Qty.:

0.0196 sf(s)/Unit

Total:

0.6283 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: 109 358

2.0



FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D2581

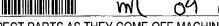
Dwg Rev: A Prog Rev: A

2-Deburr if necessary



3.0

QC2





Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE







Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

W/O:		WORK ORDER CHANGES					
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				٧			
Dort No.							

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)						
D 4 T =		Description of NC		Corrective Action Section B			A	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			

Date: User: Customer: CU-DAR001 Dart Helicopters Services Job Number: 46086 Job Number: Seq. #: 6.0 7.0 8.0

Thursday, 26/02/2009 11:40:53 AM Julie Dawson **Process Sheet**

Drawing Name: MOUNTING BRACKET

Part Number: D2581

Machine Or Operation: Description:

INSPECT WORK TO CURRENT STEP QC5

Comment: INSPECT WORK TO CURRENT STEP

PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1 Identify and Stock

Basket Cell Location:_

QC21 FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

W/O:		WORK ORDER CH	IANGES					
DATE	STEP PROCEDURE CHANGE By Date		y Date		By Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDI	ER NON-CONFORMANO	CE (NCR)							
DATE	0750	Description of NC		Corrective Action Section B								
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
						7						

DART AEROSPACE LTD	Work Order: HOOS(O
Description: Mounting Bracket	Part Number: D2581
Inspection Dwg: D2581 Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	Firs	t Artic	cle	Protot	ype
	_					

Drawing	Tolerance Accept		Reject	Method of	Comments	
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Ø0.328	+0.006/-0.001	0.330	V		VWN	
Ø0.191	+0.005/-0.001	0.190			VIYN	
0.750	+/-0.010	0.756	<i>\</i>		VWN	
3.596	+/-0.010	3.600	V		VENN	
2.846	+/-0.010	2.850	V		VEN	
1.995	+/-0.010	1.998			Vern R.G	
R0.250	+/-0.010	R 0.250	1		R-G	
		,				
		•				

Measured by:	M.M	Audited by:	2	Prototype Approval:	N/A
Date:	090302	Date:	02/03/02	Date:	N/A

Rev	Date	Change	Revised by _∧	Approved
Α	07.01.23	New Issue	KJ/JLM A	\L\I\

W/O: .		WORK ORDER CHA	ANGES				
DATE	STEP			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No		DAD #					1

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed	l:	Date:

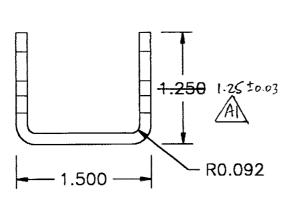
NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC Section A	Corrective Action Section B			Verification					
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
								:			

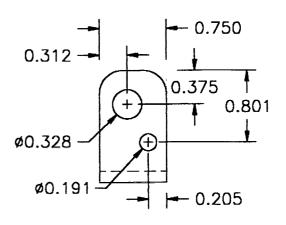


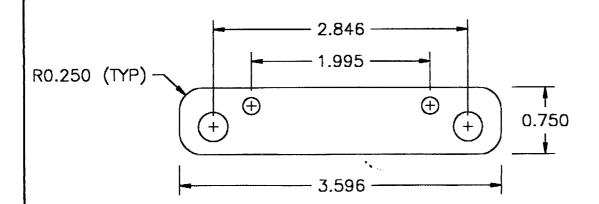


	DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.	
	CHECKED	APPROVED	DRAWING NO.	REV. A
	BW	MM	D2581	SHEET 1 OF 1
1	DATE		TITLE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	AI # CP	04.05.14	CHANGE TOLERANCE ON 125	DIMOVSION

RELEASED







MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO

W/O:			WORK ORDER	CHANGES					
DATE	STEP	PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Category:	NCF	l: Yes	No DQ	A:	Date: _	
		Resolution: Disposition:							
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
	T								

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC	Corrective Action Section B			Verification	A			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		